

31 OPEN IPS



1949
2009



60 YEARS

LUHRS CORPORATION

28 Open • 31 Open IPS • 35 Convertible
37 Canyon Series IPS • 41 Open • 41 Convertible



The Future is Now.

The 31 Open IPS is a great sportfishing boat, engineered to offer the best performance and accommodations for its size. The 31 Open IPS sports a long list of standard features that most manufacturers offer only as pricey options, so you can start fishing and cruising in comfort right away. Intelligently designed, the 31 features a wide beam for stability and a Carolina flare for a dry ride – add the standard Volvo IPS propulsion system, and you truly have a thoroughbred fishing machine. You'll also be covered by our industry-leading Luhrs Armor Protection Coverage.* Bring the family for a cruise or your crew for hardcore fishing - either way, the Luhrs 31 Open IPS is the boat for you.

Raymarine
We proudly offer optional Raymarine electronics on our Luhrs sportfishing boats.



The Volvo IPS system represents a breakthrough in fishboat propulsion. This advanced system gives the Luhrs 31 a higher top speed, better fuel economy, less vibration, less noise and less exhaust fumes than her traditionally-powered competitors. You can get an edge on the fish with the available Volvo IPS "sportfish mode". And after an exciting day's fishing, Volvo's IPS joystick control will allow you to dock with ease. Your crew will be impressed!



*See back page for details.



Top: The 31 Open features a salon that is perfect for relaxing after the bite. The dinette table doubles as the optional berth filler cushion base and each settee back folds up to create a single sea berth (pictured at far top right).

Above Left: The head/shower is roomy, well-laid out and provides plenty of storage. Corian® countertops are standard.



Above Middle: The galley comes complete with Corian® countertops, one burner electric stove, microwave oven, top loading refrigerator and a stainless steel sink.



Right: The 31 Open is shown with the optional towerless hardtop – a good option for those who fish inshore or simply love to cruise.



Below Right: Rod storage is cleverly hidden in the salon sole, making for an uncluttered layout.



MECHANICAL SYSTEMS

- Automatic Bilge Pumps (3)
- Automatic High Water Alarm and High Capacity Pump**
- Electronic Shift and Throttle
- Fire Extinguishing System – Engine Room**
- Fresh Water Cooling on Engines
- Fuel/Water Separators
- Power Steering**
- Propellers
- **Shore Water Connection**
- Trim Tabs
- Welded Aluminum Fuel Tank

ELECTRICAL SYSTEMS

- **Air Conditioning w/Reverse Cycle Heat**
- Battery Charger
- **Batteries**
- Cable TV and Telephone Jacks
- Custom Color-Coded Wiring Harness
- Custom Electrical Panel with Breakers
- **Generator – Diesel**
- w/**Sound Shield – 6.0 kw Kohler**
- Internal Bonding System
- Isolation Transformer (3.6 kw)**
- Shore Power Connection
- Shore Power Cord – 50 ft.
- Transom Mounted Anodes

COCKPIT/FISHING FEATURES

- Fishbox – Coaming 40 Gallon w/Overboard Drain**
- Fishboxes – (2) In-Floor Cockpit w/Diaphragm Pump Out**
- 4 Flush-Mount Rod Holders** – Dealer-Installed
- Lazarette with Pump Access
- Prep Center with Sink and Cutting Board
- Rocket Launchers (2)
- Self-Bailing Cockpit
- Starboard Insulated Live Well**
- Tackle Drawers
- Walk-Thru Transom Door
- w/**Polished Stainless Steel Hardware**
- Washdown – Fresh Water**
- Washdown – Raw Water**

BRIDGE DECK

- Compass
- Courtesy Lights
- Custom Helm
- Easy Engine Access
- **Enclosure – 4 Sided**
- Full Instrumentation, Engine Controls and Aluminum Wheel
- Hardtop w/Tower**
- Large Flush Mount Area
- For Electronics Installation
- Large Plexiglass-Covered Chart Deck
- Navigation Lights
- Raymarine® 218 VHF Radio w/8' Fiberglass Antenna & Chrome Antenna Ratchet**
- Volvo IPS Joystick System**
- Windshield
- Windshield Wipers/Washers

DECK/HULL

- Aft Coaming Hawse Pipes
- Anchor Well with Rope Locker
- Bottom Paint**
- Flush-Mounted Screened Hatch
- Fore, Aft and Spring Cleats
- Integral Bow Pulpit with Anchor Roller and Tensioner**
- Molded Non-Skid Foredeck
- Welded One Piece Aluminum
- Bow Rail with Recessed Feet

MAIN CABIN

- Berth Filler Cushion
- Cherry Finish
- Designer Cushions and Fabrics
- Everwear Teak and Holly Floor**
- Hanging Locker
- Recessed Lighting
- Rod Storage for 12 Rods**
- Storage Areas
- Entertainment Package:**
- 15" Flat Screen TV and DVD/Stereo/CD**
- Upper & Lower Berths

HEAD

- Cabinet with Mirror
- Corian® Countertop**
- Diaphragm Waste Pump
- w/**Overboard and Deck Discharge**
- Quiet Flush® Head with 25 Gallon Holding Tank**
- Hot & Cold Vanity Faucet
- One-Piece Molded Head and Shower
- Recessed Lighting
- Holding Tank Monitor**

GALLEY

- AC/DC Refrigerator/Freezer
- 1 Burner AC Stove
- Corian® Countertop**
- Coffeemaker (Not Available on 220V Boats)
- Galley Drawers
- Hot & Cold Pressurized Fresh Water
- Over Counter Storage
- Recessed Lighting
- Stainless Steel Designer Sink
- Storage Under Galley Cabinets
- Microwave
- Water Tank Monitor**

MARINE PAC

- Anchor, 150-ft. Rode, Chain and Shackle**
- **Chapman's Piloting and Seamanship Dock Lines (4)**
- Fenders (4)**
- **Fire Extinguishers (2)**
- **Flare Kit**
- **Lifejackets (6)**
- **Safety Gear Bag**
- **Throwable Cushion**
- **Whistle**

LUHRS ARMOR PROTECTION COVERAGE

- One Year Limited Warranty**
- Five Year Prorated Blister Warranty**
- Five Year Hull and Deck Warranty**

CONSTRUCTION FEATURES

- Environmentally-Compliant Gel Coats and Resins
- Advanced Marine-Grade Gel Coats
- Vinylester Skin-Coated Hulls**
- Premium Performance
- Marine Laminating Resins
- Cored Hull Sides

OPTIONAL EQUIPMENT

- Cockpit Bolsters
- Cockpit Carpet
- Cockpit Radio & Speakers
- Colored Hull
- Delete Tower
- Electronics Packages – Raymarine®
- EZ2CY Enclosure Upgrade
- Full Factory Commissioning
- Gold Colored Rocket Launchers
- Gold Colored Rocket Launchers w/Hardtop Rocket Launchers
- Hardtop Rocket Launchers (4)
- Interior Decor Option –
- International Fontana Neutral
- Oil X-Change-R® Oil Changing System
- Outriggers – Lee® or Rupp®
- Outriggers – Lee® Telescoping (Delete Tower Version Only)
- Spotlight
- Spreader Lights
- Swim Platform w/Ladder
- Volvo IPS™ Sportfish Mode™
- Windlass

SPECIFICATIONS

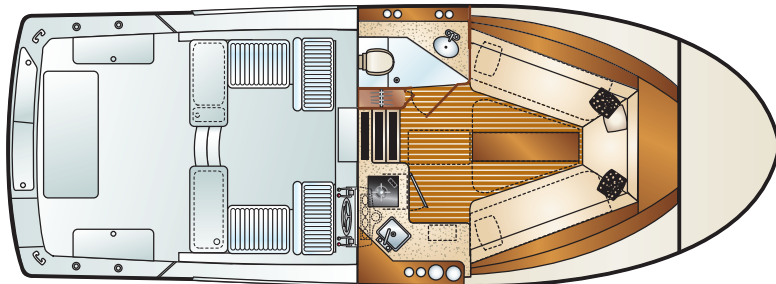
Overall Length (Excluding Platform)	34'4"	10.47 m
Hull Length (Excluding Pulpit & Platform)	31'5"	9.58 m
Beam	11'10"	3.61 m
Draft	2'6"	0.76 m
Deadrise		19°
Headroom	6'3"	1.90 m
Displacement (Dry)	13,500 lb	6,129 kg
Fuel Capacity	300 gal	1,136 L
Water Capacity	50 gal	189 L
Cockpit Area	58 ft ²	5.93 m ²
Clearance Ht in Water (Open)	16'2"	4.93 m
Clearance Ht in Water (Hardtop)	9'7"	2.92 m
Sleeping Capacity		4

AVAILABLE POWER - DIESEL

T-Volvo IPS 350	260 hp	194 kw
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All specifications are approximate and are subject to change without notice. Generator may not power all systems concurrently. Some items pictured are optional equipment. Items in **BOLD** are noteworthy standard equipment items not usually found on our competitors' boats.

- – US/Canada Only
- – Standard equipment in the US/Canada. Available as optional equipment outside the US/Canada.



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AN EMPLOYEE OWNERSHIP COMPANY

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